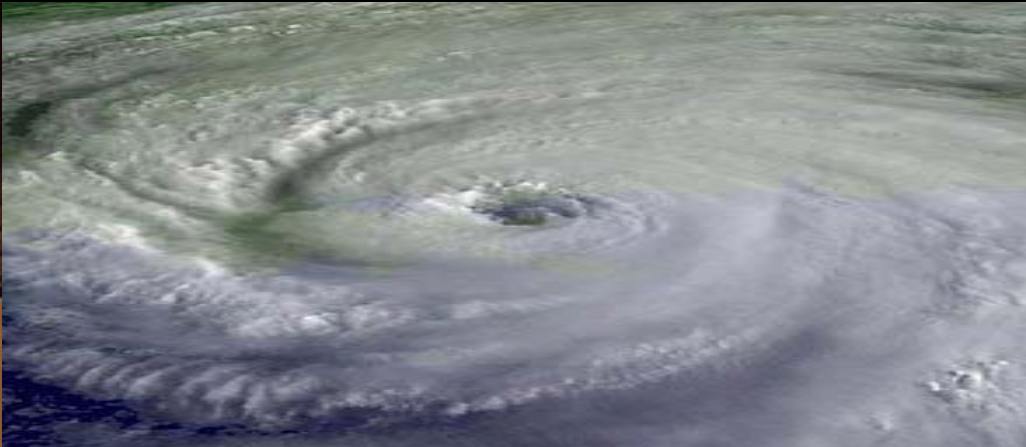


Green Line
Modernisation
Cooling Box And Power
Saving For Telecom

Presented by Gona Fahmi Amin
Alternative Energy
APR 2013

CLIMATE CHANGE



CONTENT



MARKET DYNAMICS & CHALLENGES

MARKET TECHNOLOGIES

SOLUTIONS & CONTROL

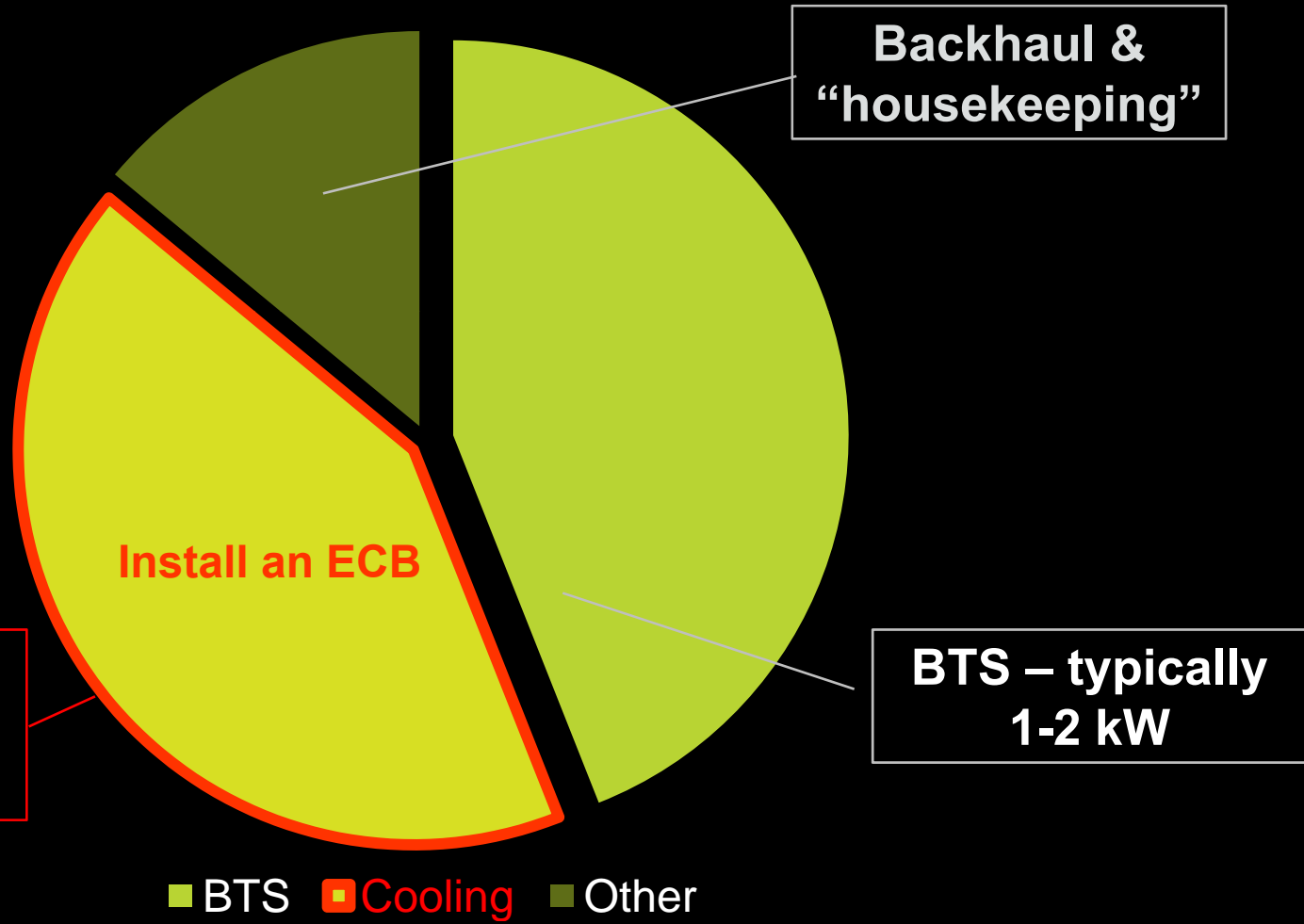
CONTENT

MARKET DYNAMICS & CHALLENGES



SITE POWER CONSUMPTION BREAKDOWN

The objective of the ECB is to reduce the Active cooling & use Passive or Free! cooling to make large savings in OPEX costs.



**COOLING –
With Aircon 2-4
kW**

**BTS – typically
1-2 kW**

■ BTS ■ Cooling ■ Other

WHAT IS PASSIVE OR FREE COOLING!

> No compressors



> Uses External / Ambient Air



> Uses High Quality Filters and control



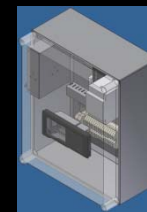
CONTENT

MARKET TECHNOLOGIES



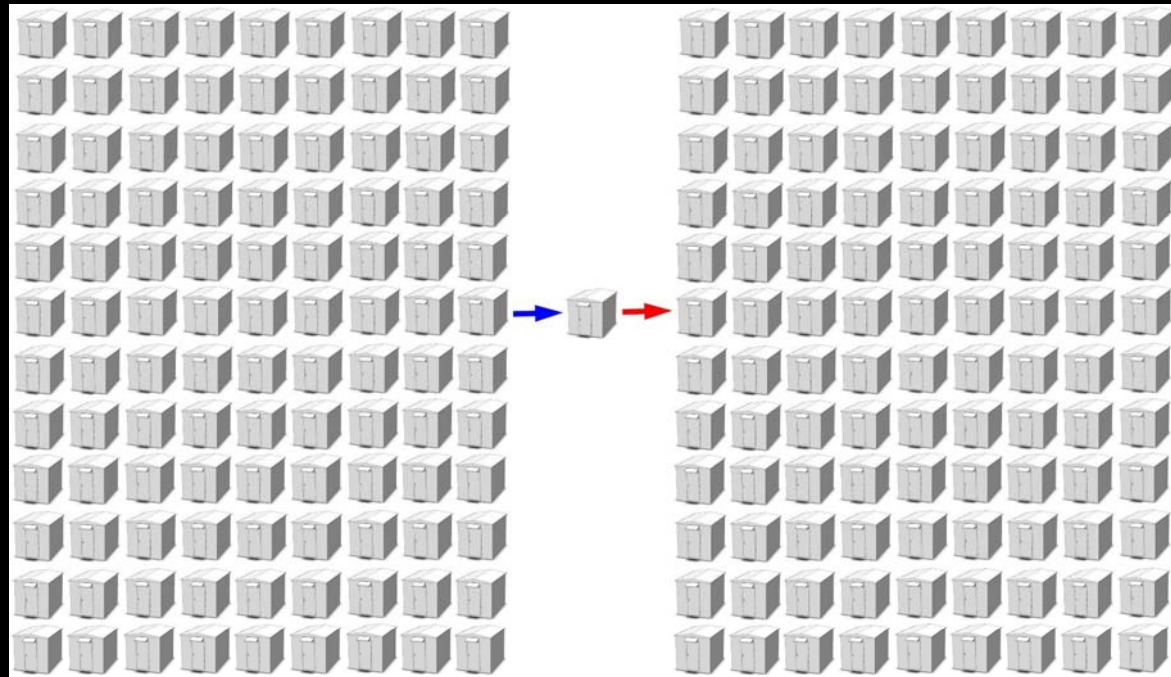
PASSIVE COOLING

- ECB Objectives
 - To reduce energy consumption – OPEX SAVING
- ECB installation
 - Simple
 - Secure
 - Fast installation
 - Total Control
- ECB Site Environment FREE COOLING
 - Temperature
 - Humidity
 - Importance of Filtering
 - Control
 - Installation



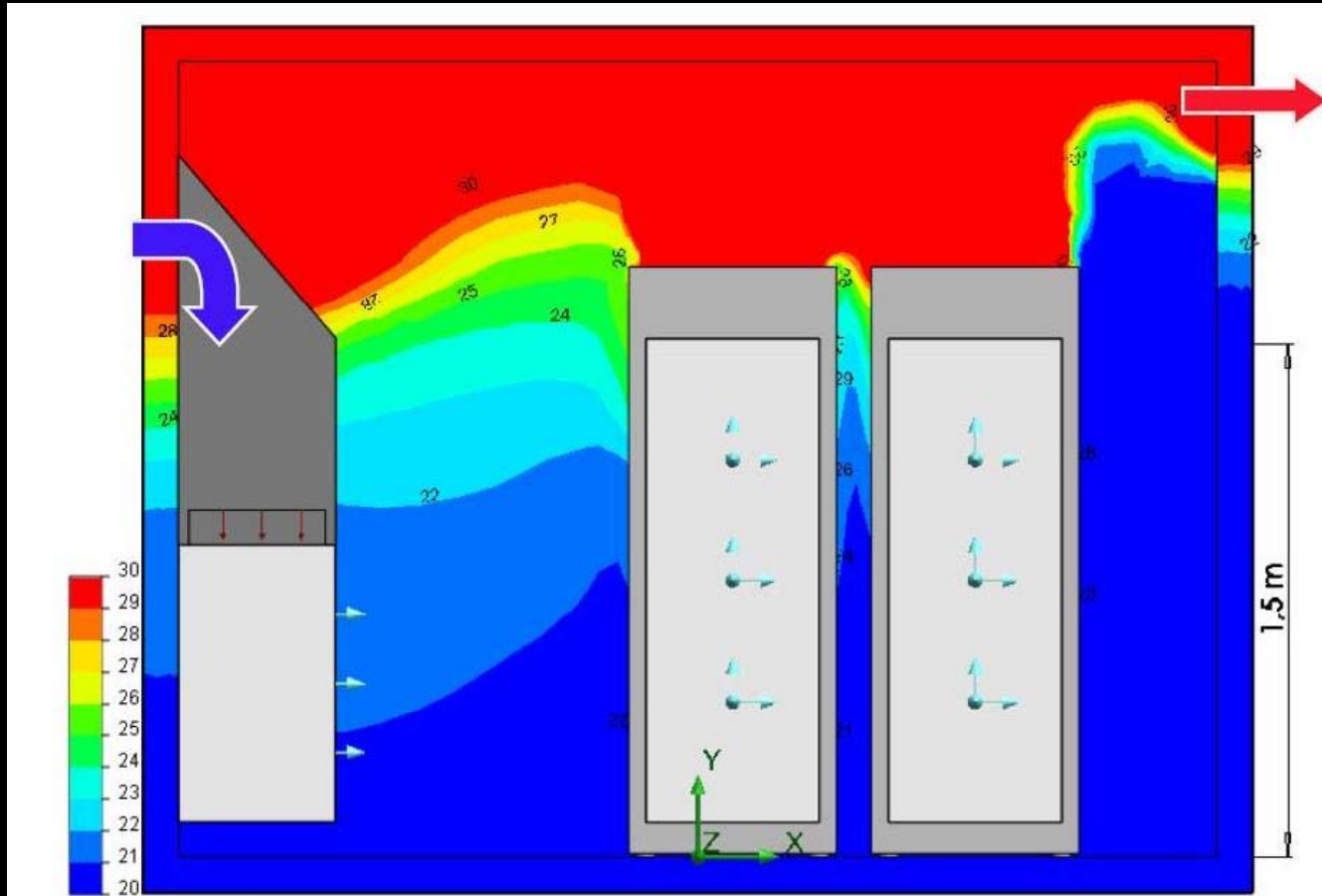
COOLING METHOD

Move as much air as possible to control Temperature / Humidity / Dust

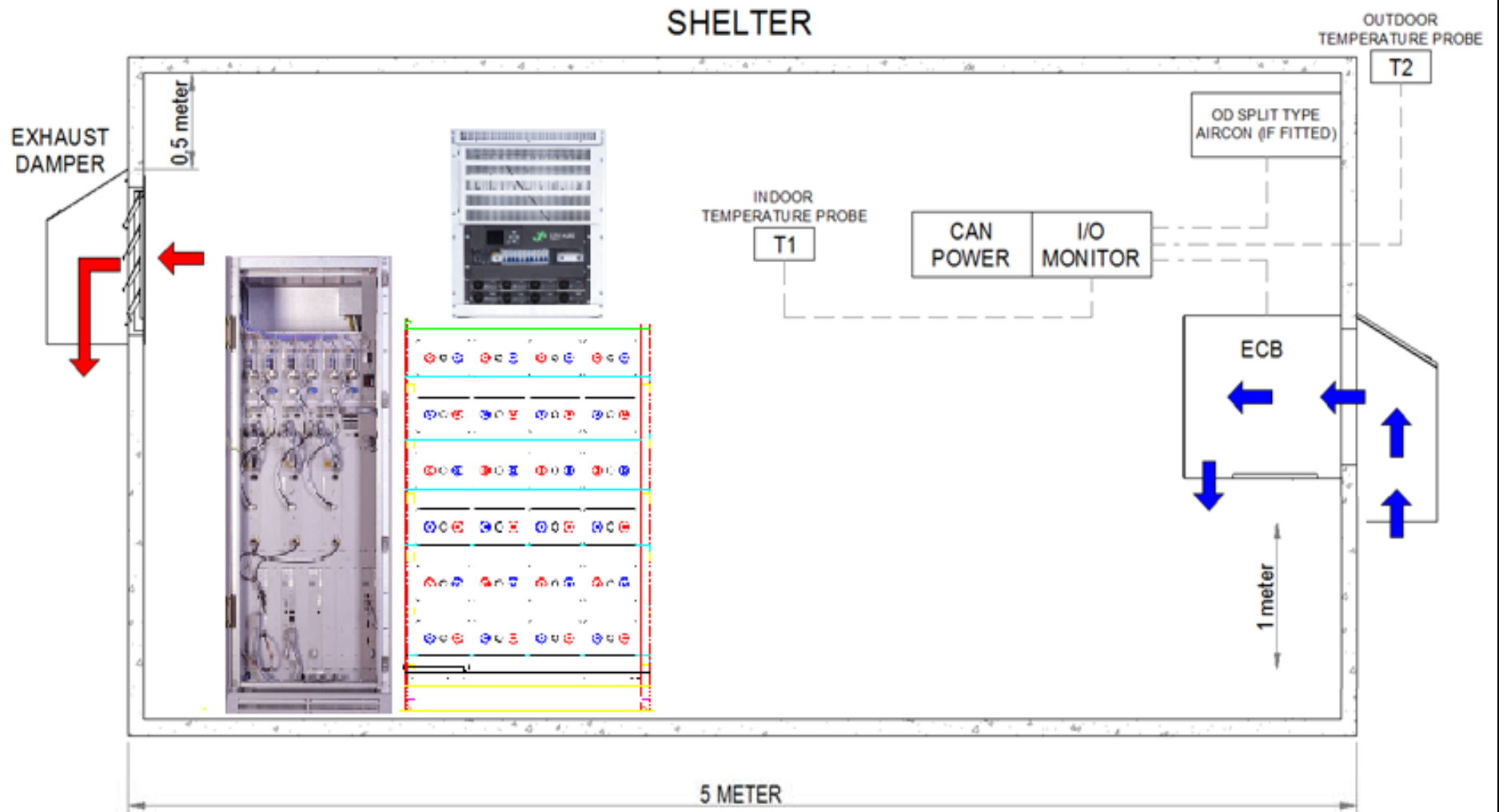


Provides 50 - 100+ air changes per hour in a 22,5 m³ Shelter is possible

Thermal Profile - Cabin

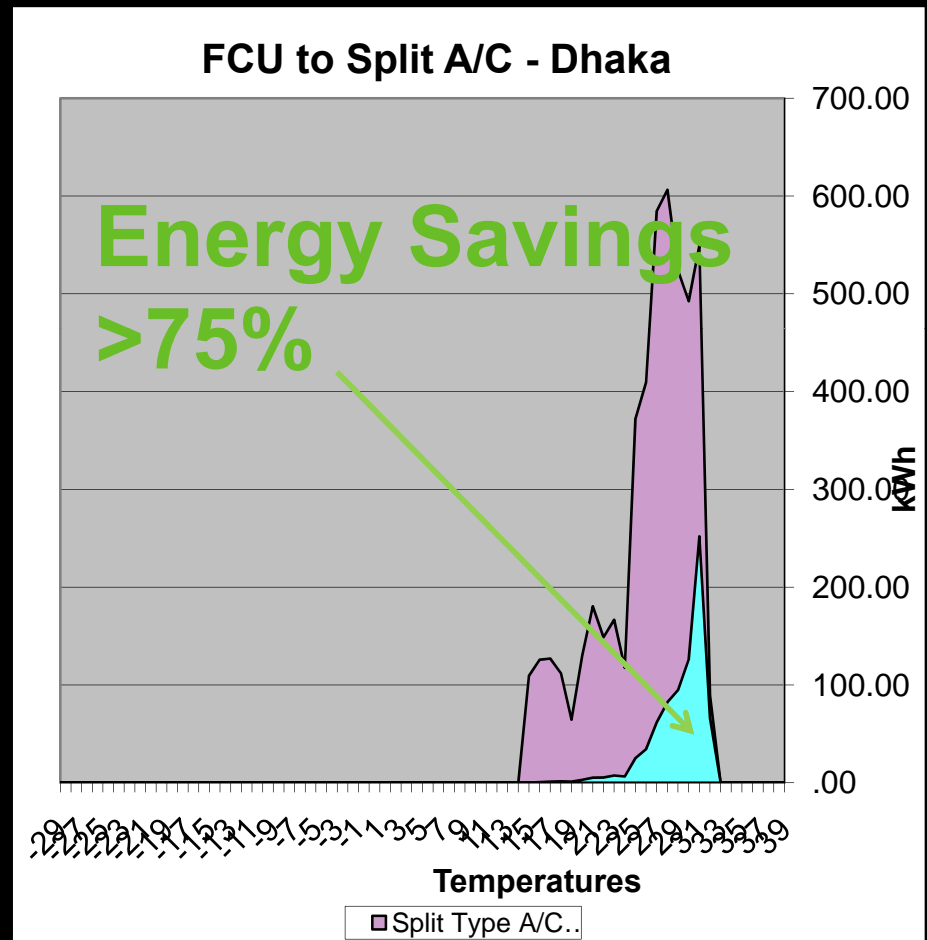


ECB – COOLING / MOUNTING OPTIONS

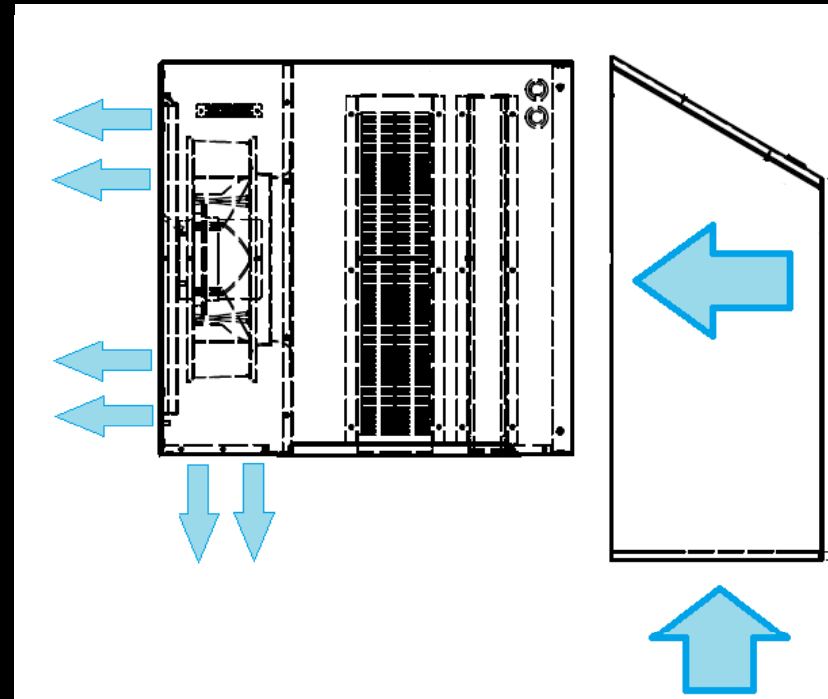
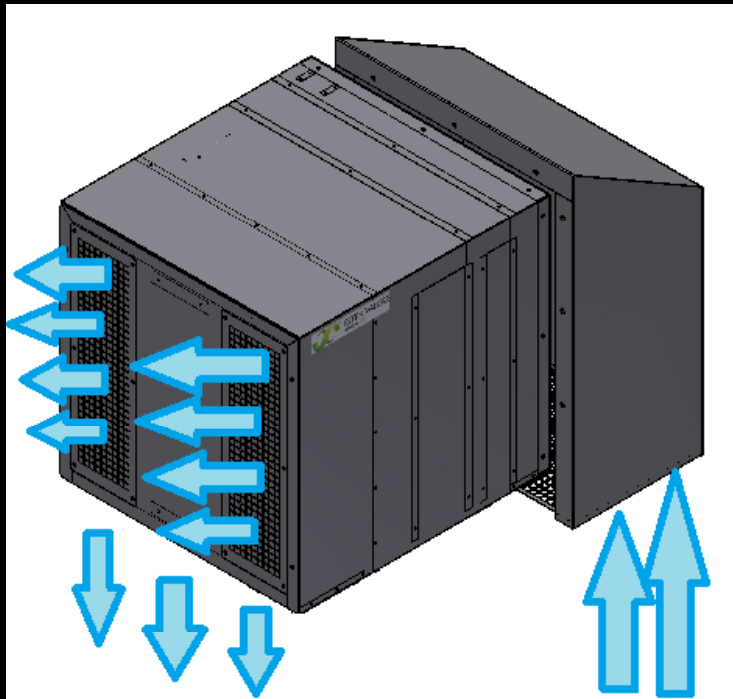


ECB - FREE COOLING & SAVINGS

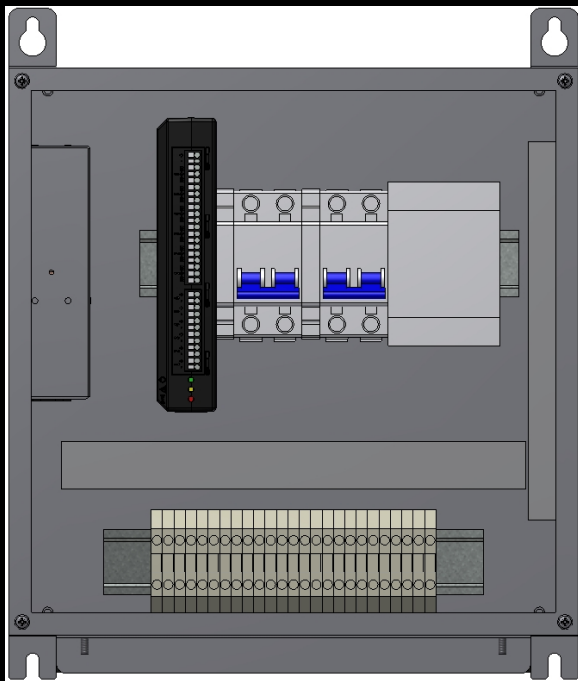
- Energy Savings up to >75%*
- Dual Filter option
- High Capacity Fan
- Temperature & Humidity Control
- * savings are based on Heat Load, External Temp



ECB INLET BOX



ECB SYSTEM KEY PARTS



ECB Control box

- ✓ Mounting for all devices
- ✓ Connection for system control
- ✓ All Alarm outputs



ECB Interface box

- ✓ 2 temperature sensors
- ✓ 2 fan speed inputs
- ✓ 2 fan speed control outputs
- ✓ Up to 2 ACU control



ECB Display

- ✓ Push button panel
- ✓ SD card
 - ✓ Logging Data - 10K pts
 - ✓ Event Log - 10.5K evts
- ✓ System status

SMARTPACK CAN DEVICES

SMARTPACK DISPLAY / LOGGER



- ✓ WEB POWER INTERFACE / ACCESS
- ✓ SNMP / TCIP CONNECTIVITY
- ✓ 'E' ALARM EMAIL

ECB POWER CONVERTER



*CAN Power only used in stand alone systems

- ✓ Delivers power to the CAN BUS for Can NODE add on's
- ✓ DC Power System Isolation
- ✓ Robust and Reliable

CAN NODES – SMARTPACK SYSTEM ADD ONS

ECB POWER CONVERTER



- ✓ Delivers power to the CAN BUS for Can NODE add on's
- ✓ DC Power System Isolation
- ✓ Robust and Reliable

SMARTNODE



- ✓ Protocol conversion (MODBUS and various proprietary protocols)
- ✓ SMS through GSM modem
- ✓ Callback through modem

ECB CONFIGURATION OPTION 1 – EXISTING EV POWER SYSTEM + ACU



ECB

- ✓ ECB Box
- ✓ Control Panel
- ✓ Damper
- ✓ Cabling
- ✓ Installation



ACU

- ✓ Max 2 separate ACU's



Eltek Valere Power

- ✓ SP1 or SP2
- ✓ Or upgrade power system chassis or Smart pack controller for added features



ECB CONFIGURATION OPTION 2 – STAND ALONE + ACU



ECB

- ✓ ECB Box
- ✓ Control Panel
- ✓ Damper
- ✓ Cabling
- ✓ Installation



ACU

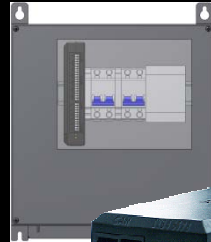
- ✓ Max 2 separate ACU's



ECB Display (optional)

- ✓ Push button panel
- ✓ SD card
 - ✓ Logging Data
 - ✓ Event Log
- ✓ System status

ECB CONFIGURATION OPTION 3 – EXISTING EV POWER SYSTEM



ECB

- ✓ ECB Box
- ✓ Control Panel
- ✓ Damper
- ✓ Cabling
- ✓ Installation

ACU



Eltek Valere Power

- ✓ SP1 or SP2
- ✓ Or upgrade power system chassis or Smart pack controller for added features



ECB CONFIGURATION OPTION 4 – STAND ALONE



ECB

- ✓ ECB Box
- ✓ Control Panel
- ✓ Damper
- ✓ Cabling
- ✓ Installation

ECB Display (optional)

- ✓ Push button panel
- ✓ SD card
 - ✓ Logging Data
 - ✓ Event Log
- ✓ System status

ACU



ECB CONFIGURATION - DEFAULT

ECB Default Settings			
Parameter	Setting		Description
	Min	Max	
Temp Set point	22°C	30°C	Min and Max set point to operate the Fan at the desired temperature
Fan Speed	0%	100%	Min and Max set point to operate the Fan at the desired Speed
Fan Min. In - Out Δ T	3°C		Differences between Indoor Temp - Outdoor Temp to run the fan.
Aircon On	36°C		Desired Temp to start the Aircon.
Emergency Fan	40°C		Desired Temp to start the Emergency Fan Mode.
S-Band	4°C		Differences in (Air-con set point - S band) to stop the Aircon & (Emergency Fan set point - S-Band) to stop the emergency Fan mode
Alarm Settings	On		Off
Fan Fail	<50%		>50%
High Temp	40°C		35°C

FAN START & MAX SPEED



DESIRED DELTA T CONTROL



ACU 1 ON POINT & EMERGENCY FAN CONTROL



HYSTERISIS CONTROL



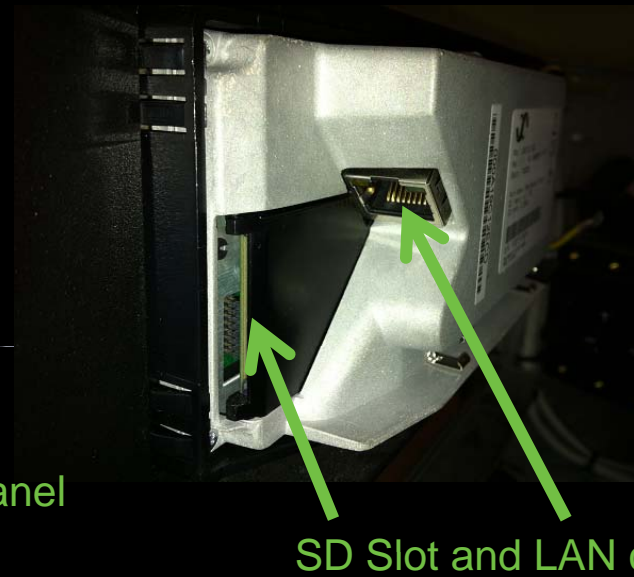
ALARM



ECB MASTER DISPLAY & LOGGER



Back panel



SD Slot and LAN connection



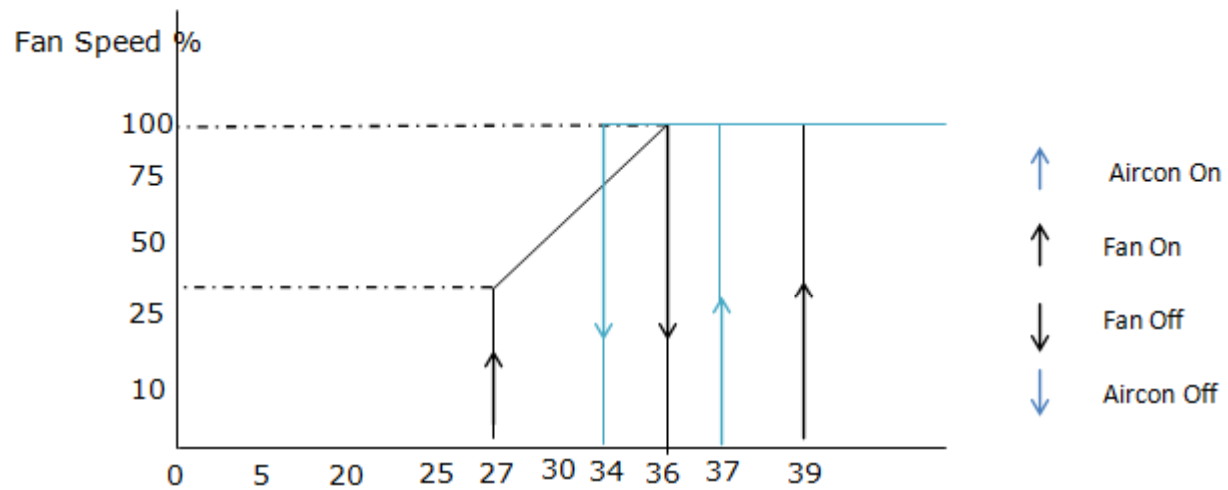
Touch sensitive buttons

WEB INTERFACE

Remote access
with SP2

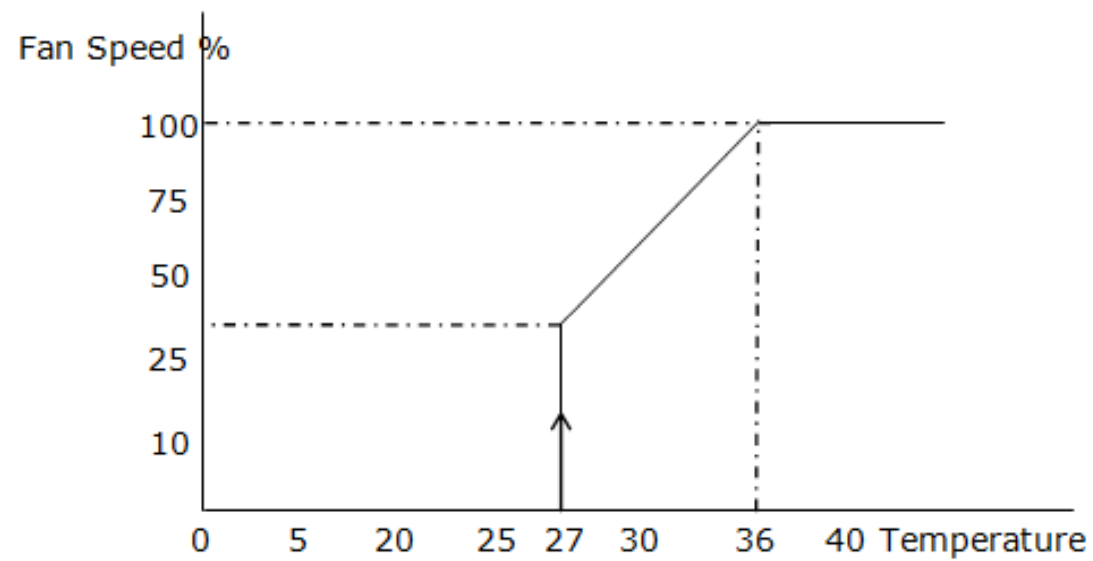
ECB & AIRCON

Control Logic



ECB ONLY

Control Logic



DUST CONTROL – Filter selection Low / Medium / High grade



Fractional Efficiency Values										
Particle size	0.12	0.3	0.5	1	3	5	10	ASHRAE 52 - 76		
Euro-Vest 4/5								A Ave	E Ave	
G1	-	-	-	-	-	5 - 30	50 - 70	= 60	0	Low efficiency Filters, Coarse filters
G2	-	-	-	-	5 - 15	15 - 35	50 - 80	= 70	= 10	
G3	-	-	-	0 - 5	10 - 20	25 - 45	70 - 90	= 82	= 25	
G4	-	-	0 - 5	0 - 10	20 - 30	40 - 55	80 - 95	= 93	= 35	
F5	0 - 10	5 - 15	15 - 25	30 - 40	65 - 85	90 - 95	97 - 99	97	45 - 50	Medium efficiency filters
F6	5 - 15	10 - 25	20 - 40	55 - 65	88 - 94	98	≥ 99	98	60 - 65	
F7	25 - 35	45 - 50	60 - 75	90 - 97	>99	= 100	= 100	99	84 - 87	High efficiency filters
F8	35 - 45	65 - 75	83 - 90	95 - 99	= 100	= 100	= 100	> 99	92 - 94	
F9	45 - 60	75 - 85	90 - 95	> 99	= 100	= 100	= 100	> 99.5	97 - 98	

> Select Filter type depending on site requirement

ECB DEFAULT FILTER

1ST LAYER CF-G4 / 2ND LAYER CF-F5

> CF FILTERS – STD

- > First Filter: Type: Panel-G4-SP
- > Filter area per element [m²] 1.1
- > Second Filter: Type: Ecopleat F5 - 3GPF
- > Filter area per element [m²] 8.2

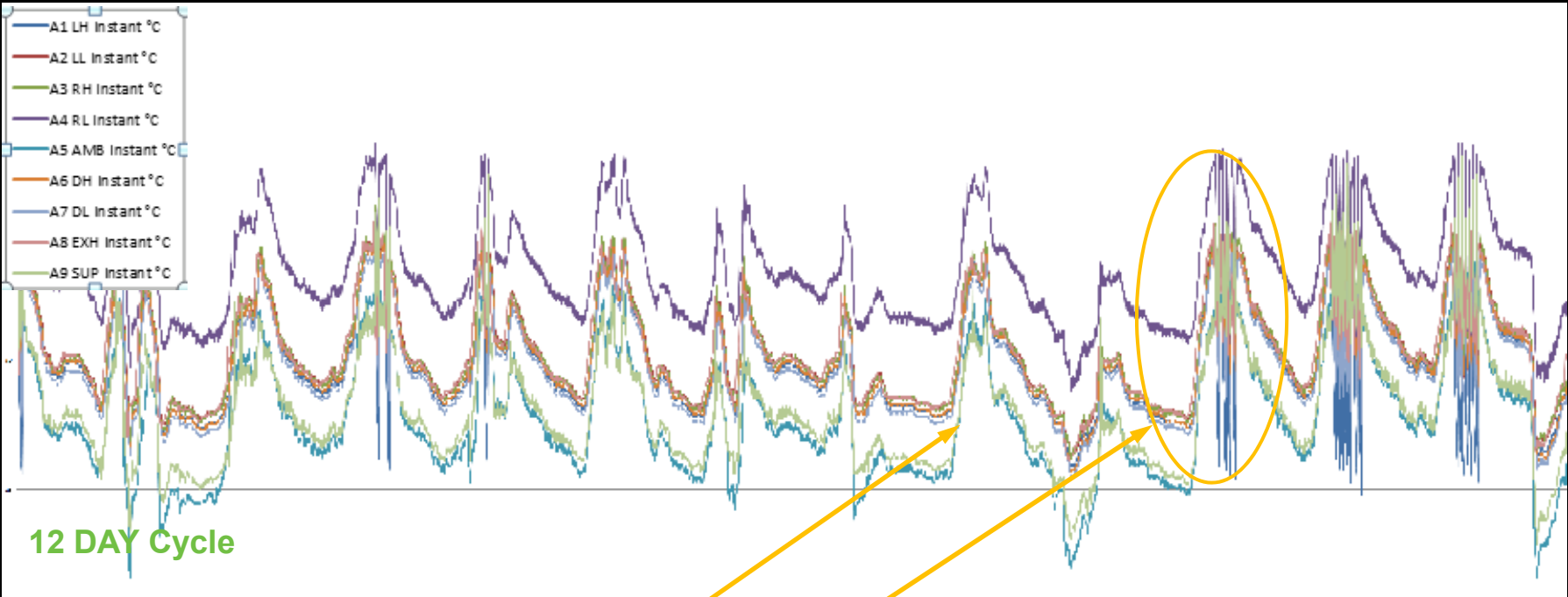


> EF FILTERS – OPTIONAL

- > First Filter: Type: Panel-G4-SP
- > Filter area per element [m²] 1
- > Second Filter: Panel-F5
- > Filter area per element [m²] 6,5
- > **EF series washable 3 to 4 times, reduction in filtration maybe noticed



ECB TEMP CONTROL- DELTA T CONSIDERATIONS



12 DAY Cycle

Date	Time	A1 LH Instant °C	A2 LL Instant °C	A3 RH Instant °C	A4 RL Instant °C	A5 AMB Instant °C	A6 DH Instant °C	A7 DL Instant °C	A8 EXH Instant °C	A9 SUP Instant °C	Delta T Instant °C
Average Temperature		31.18	31.89	32.02	34.71	29.25	31.77	31.24	31.97	30.19	2.51

HEAT LOAD
1800W
(1500W=300W)

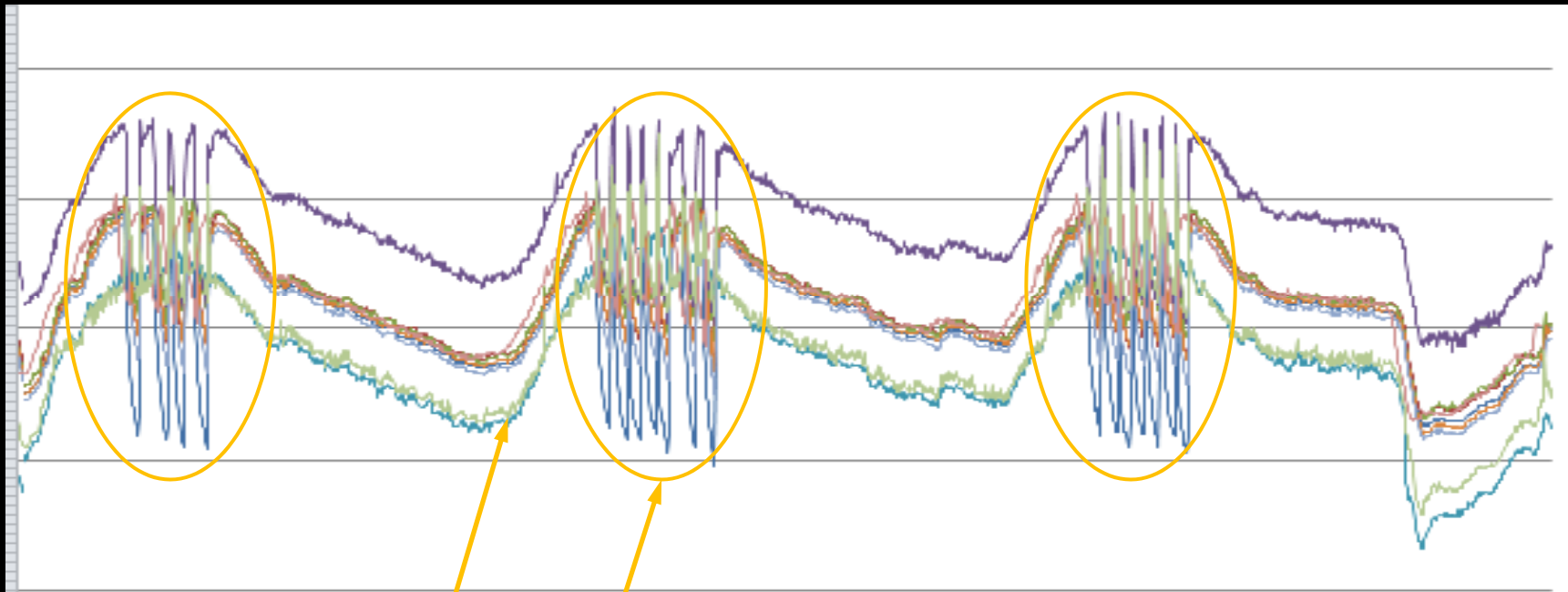
Rising Ambient

ACU

MAX Heat load temp – ie BTS

LOW DELTA T for Max Energy Savings

ECB TEMP CONTROL- DELTA T CONSIDERATIONS



Date	Time	A1 LH Instant °C	A2 LL Instant °C	A3 RH Instant °C	A4 RL Instant °C	A5 AMB Instant °C	A6 DH Instant °C	A7 DL Instant °C	A8 EXH Instant °C	A9 SUP Instant °C	Delta T Instant °C
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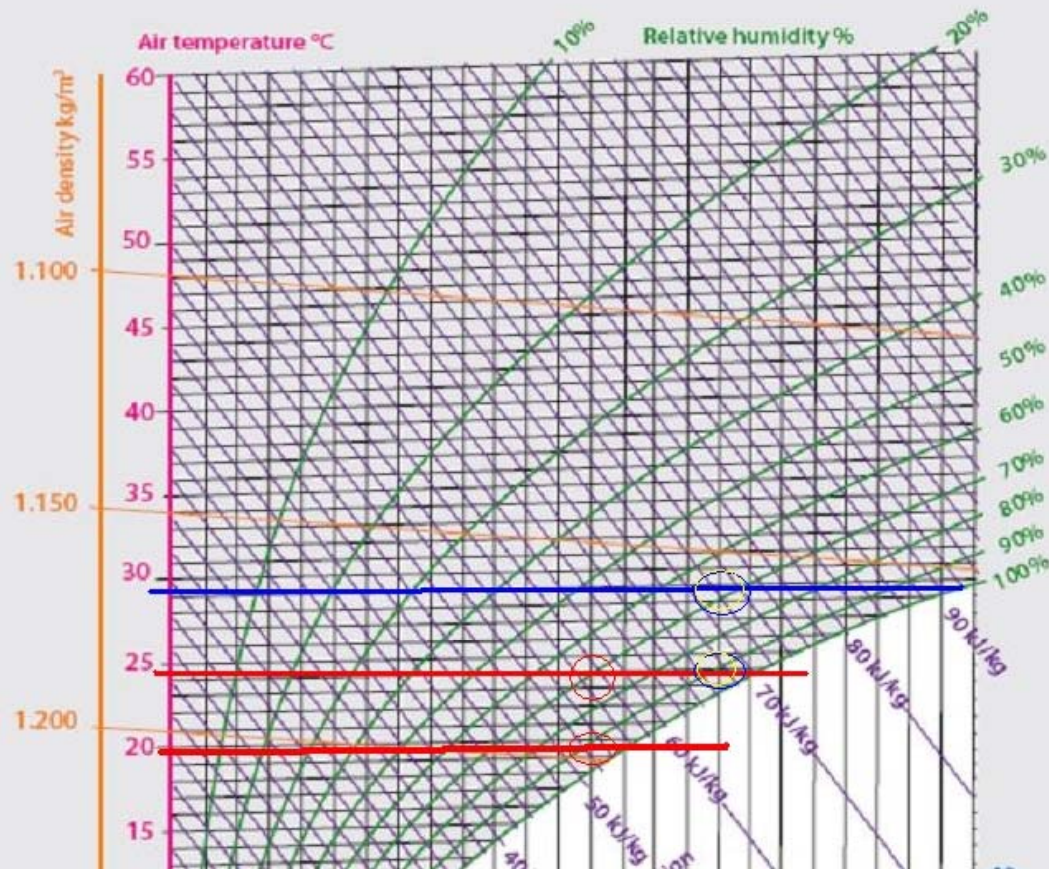
ACU

MAX Heat load
temp – ie BTS

LOW DELTA T
for Max Energy
Savings

HUMIDITY LEVEL CONTROL – RH% ENVIRONMENT

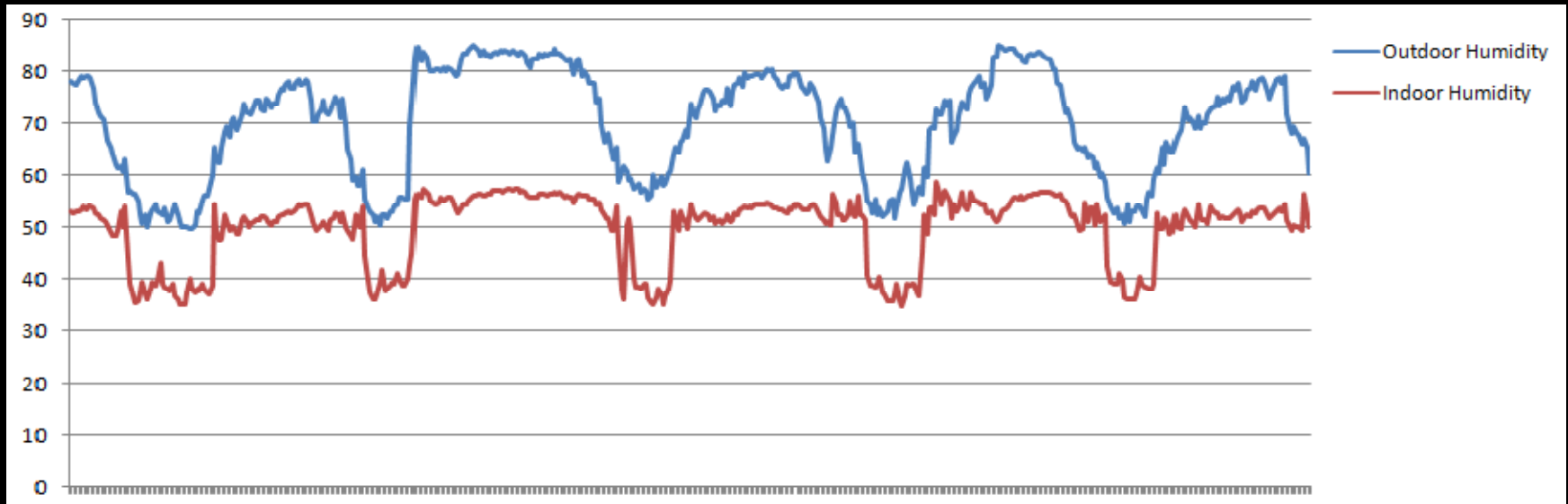
Mollier hx-diagram



FACTS

- Condensation forms when Humid air contacts with cold surface.
- Humidity will decrease when temperature increases.

HUMIDITY LEVEL CONTROL – RH% ENVIRONMENT



Internal Humidity track External Humidity

Average Humidity	70.0	49.8	-20.2
5 Day data	Outside	Inside	Delta Humidity

> Delta T 3 deg C

SUMMARY – KEY SYSTEM POINTS

1. Over pressure Free Cooling System with ACU and Genset control
2. G4 or F5 filter or Dual Mode - low pressure drop.
3. Data Logger and Alarm event recording (with SP2 Display / Logger)
4. No fixings displayed on the outside.
5. Single box solution for all sites with directional airflow for maximum cooling effect
6. IP rating of system solution installed >IP54* (Louver / Damper)
7. Site temperature control inside and outside temp monitoring
8. Filter block detector (std)
9. Humidity control, None condensing.
10. Pressure Damper with Bug traps
11. EV sites integrated solution with SP1 & SP2 controllers

